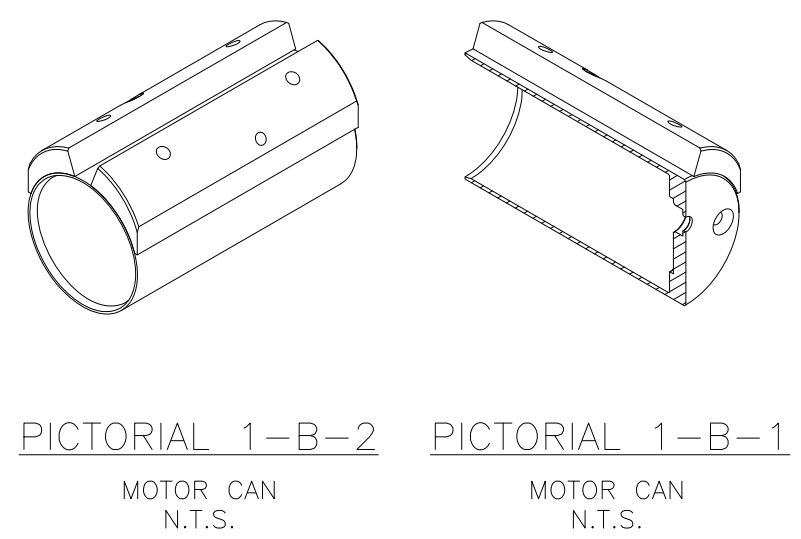
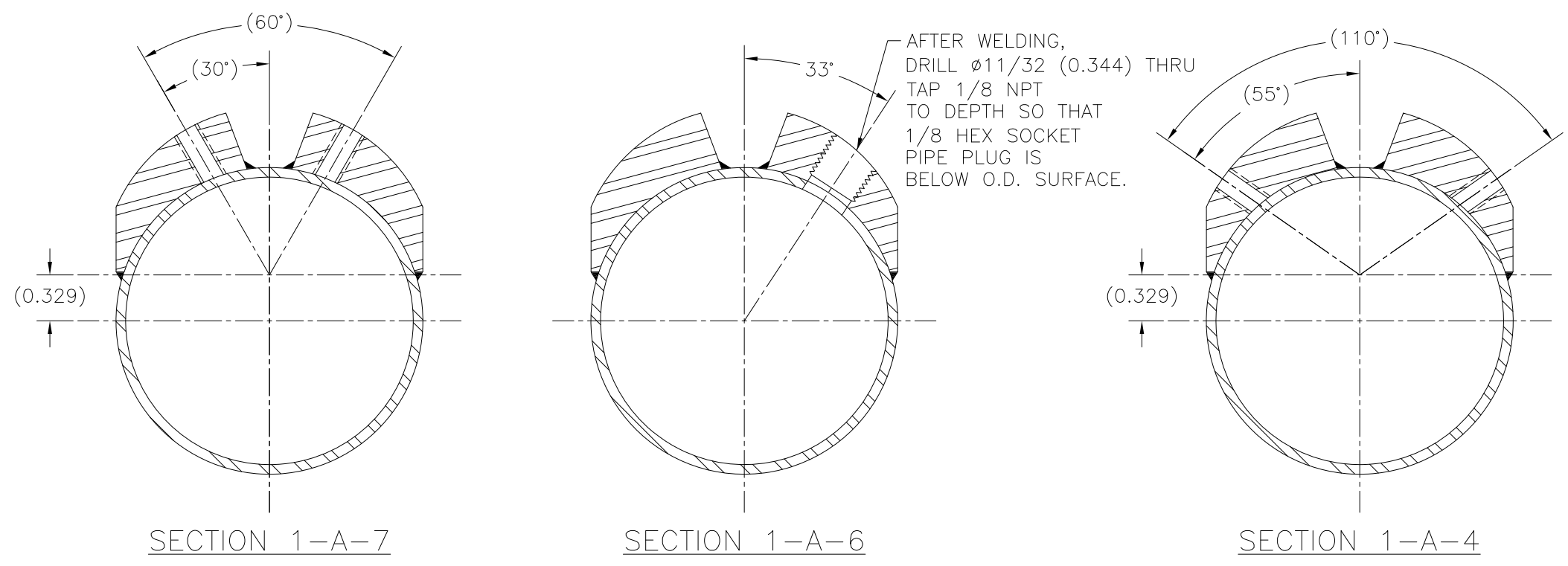
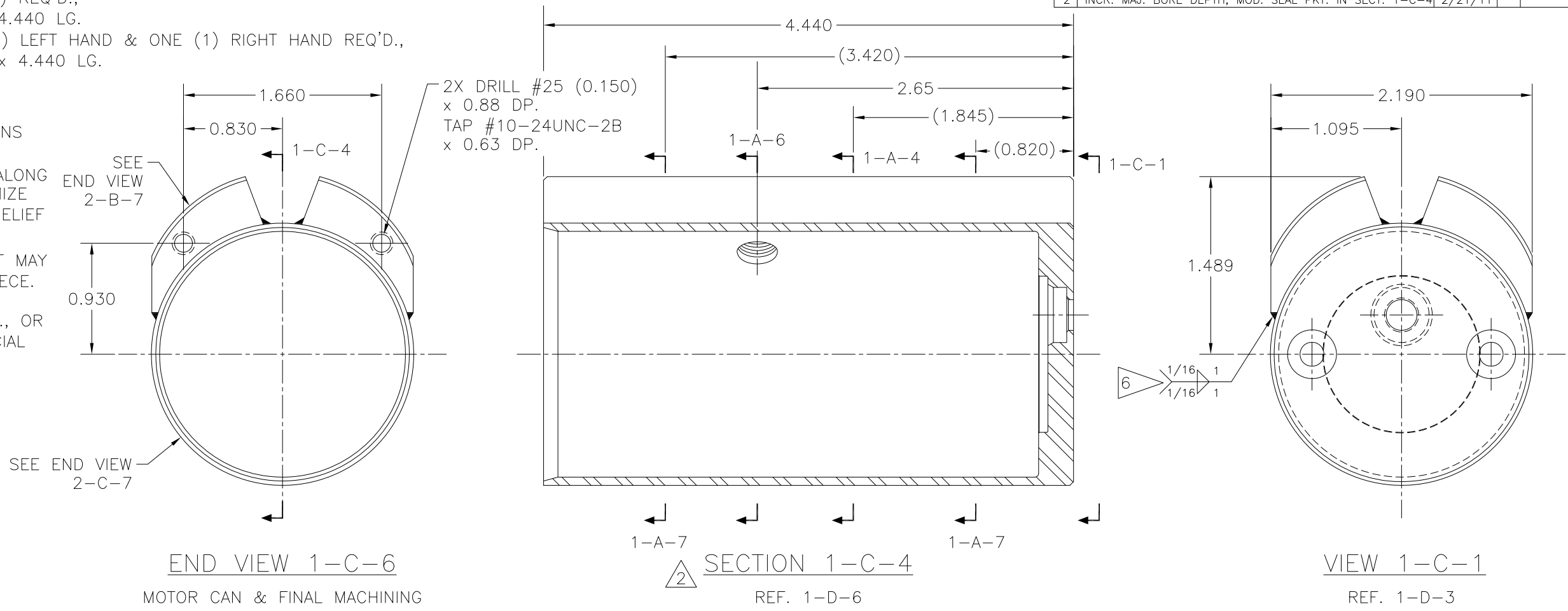


NOTES:

1. MATERIAL FOR ITEM 1A: ONE (1) REQ'D., 316/321 S.S., BAR, $\phi 2.200 \times 4.440$ LG.
2. MATERIAL FOR ITEM 1B: ONE (1) LEFT HAND & ONE (1) RIGHT HAND REQ'D., 316/321 S.S., $0.938 \times 1.139 \times 4.440$ LG.
3. HEAT TREAT: NONE
4. SURFACE TREATMENT: NONE
5. FINAL MACHINE THESE DIMENSIONS AFTER WELDING.
6. TIG WELD EITHER CONT. BEAD ALONG LONG EDGES OR SKIP TO MINIMIZE DISTORTION OF CAN. (STRESS RELIEF IF NECESSARY)
7. ALTERNATE FABRICATION - PART MAY BE MADE OF ONE (1) SOLID PIECE. IF ONE-PIECE FABRICATION, MATERIAL MAY BE 316/321 S.S., OR 15-5/17-4 PH S.S. (COMMERCIAL HEAT TREAT).
8. WEIGHT: 1.81 LBS.

REVISIONS				
NO	DESCRIPTION	DATE	BY	APR/DATE
0	ISSUED FOR MANUFACTURE	05/12/10		
1	REV. TITLE, ADDED NOTE 7	06/02/10		
2	INCR. MAJ. BORE DEPTH, MOD. SEAL PKT. IN SECT. 1-C-4	2/21/11		



TOLERANCES: UNLESS OTHERWISE SPECIFIED 0.X ± 0.030 0.XX ± 0.010 0.XXX ± 0.005 ANGLES ± 1/2° BREAK EDGES 0.015 x 45° MIN. FINISH $\sqrt{125}$ $\sqrt{0.010A}$	PROPRIETARY NOTICE THIS DRAWING AND THE INFORMATION IT CONTAINS ARE CONSIDERED CONFIDENTIAL, AND MAY NOT BE REPRODUCED, COPIED OR USED, IN PART OR IN WHOLE, WITHOUT PRIOR WRITTEN CONSENT.	Integrated Ocean Drilling Program TEXAS A&M UNIVERSITY 1000 DISCOVERY DRIVE COLLEGE STATION, TX 77845	
		SHEET 1 OF 2 SCALE 1:2 BY KM DATE 03/31/10	TITLE MOTOR CAN SYSTEM ERS v.2 APPROVED TP CHECKED JCS